

INTRODUCING GEM-PAK™

Aluminium Bulk Packaging System



SuperGlaze® Aluminium MIG Wire - Tangle-Free Guaranteed. Lincoln Electric's patented Gem-Pak is a bulk packaging system designed to increase production without using expensive external payoff devices. This engineered system creates a controlled feed system unlike any other aluminium bulk packaging system in the industry.

Features

- ▶ **Tangle Free** - Prevents tangling and improves feedability.
- ▶ **Easy to Set-up** - No external payoff devices required.
- ▶ **Corrugated Cardboard Pallet** - Fork-lift ready mini-pallet comes attached to the box for maximum portability and is 100% recyclable.

DIAMETERS AND PACKAGING

Product Name	Diameter (mm)	Product Number
125kg Gem-Pak Box		
SuperGlaze 4043	0.9	ED034721
SuperGlaze 4043	1.2	ED034548
SuperGlaze 4043	1.6	ED034549
136kg Gem-Pak Box		
SuperGlaze 5356	0.9	ED034722
SuperGlaze 5356	1.2	ED034550
SuperGlaze 5356	1.6	ED034551
SuperGlaze 5356TM	0.9	ED034723
SuperGlaze 5356TM	1.2	ED034724
SuperGlaze 5356TM	1.6	ED034729

Gem-Pak™ Set-up Instructions

STEP 1 Pull back plastic wrap. Glass gems will be packaged in 2kg plastic bags, easily opened by hand.
CAUTION! Please use gloves when removing gems from the plastic bags.



Open bags and distribute gems evenly on top of wire, leave cardboard and bar in place.

IMPORTANT: Leave tie down bar in place during Step 2. This is critical for keeping the wire held down.



Cut rubber band from the support bar. Collapse and remove tie down bar by pulling each side towards the middle.



Remove the 2 crescent shaped cardboard inserts. Secure the butt end of the wire to the side of the box in preparation of the next step. Redistribute the gems on top of the wire.

Troubleshooting

Some glass gems may fall through the slots, this is normal. Gems will move during payout. The Gem-Pak® is designed with this in mind and has enough coverage to properly hold the wire during payoff.



Install payoff package.

***IMPORTANT - Do NOT use articulating arm, it is not designed to accommodate an inner core.**